

Date: Thursday, 27/11/2008 2:23:36 PM  
User: Julie Dawson

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CROSSBOLT SPACER			
Job Number	: 43803						
Estimate Number	: 11010						
P.O. Number	:			Part Number	: D2649		
This Issue	: 27/11/2008	S.O. No. :		Drawing Number	: D2649 REV B1		
Prsht Rev.	: NC			Project Number	: N/A		
First Issue	: / /	Type :	MACHINED PARTS	Drawing Revision	: B1		
Previous Run	: 43505			Material	:		
Written By	:			Due Date	: 10/12/2008		
Checked & Approved By	: <u>JUL 08/11/27</u>			Qty:	300	Um: Each	
Comment	: Est F 02.03.26 Added turning on Cobra NG						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6T0375W058	6061-T6 RD Tube .375 x.058W	
		Comment: Qty.: 0.2975 f(s)/Unit Total : 89.2395 f(s) 6061-T6 Tube .375 x.058W Material: 6061-T6 or 5052-H32, 0.375" Dia X 0.058" Wall	 <i>M107514 - 12 ft M109314 - 41,2395 Batch M108380 - 200 pcs</i>
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: HARDINGE CNC LATHE SMALL Machine as per folio <u>F9214</u> on cobra machine.	 <i>08/11/29 300 pcs</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	 <i>08/11/29 300 pcs</i>
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	 <i>5.1 08/11/30 300 pc</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>DART</u>	 <i>8/11/1 SP</i>
6.0	QC21	FINAL INSPECTION/W/O RELEASE	
		Comment: FINAL INSPECTION/W/O RELEASE	 <i>08/12/01 SP</i>
	Job Completion		 <i>WF 08-12-01</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	43803
Description: Crossbolt Spacer	Part Number:	D2649
Inspection Dwg: D2649	Rev: B1	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

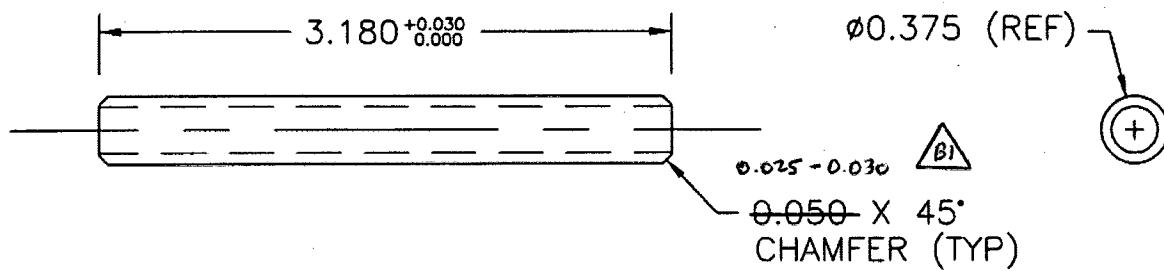
## X First Article      Prototype

Measured by:		Audited by:		Prototype Approval:	N/A
Date:	08/11/29	Date:	08/11/30	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.01.21	New Issue	KJ/RF	PF

**DART**

DESIGN <i>DMY</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA
CHECKED <i>DMY</i>	APPROVED <i>BW</i>	DRAWING NO. D2649 REV. B SHEET 1 OF 1
DATE 98.01.14	TITLE CROSS BOLT SPACER	SCALE 1:1

**RELEASED**  
 98.01.20 DS


SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 43803

MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)  
0.375 DIA 0.058 WALL  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED